

Concentrations (ppm) of Acids in Coffee Brew
Vietnam Robusta, Roasted for 854 seconds to 17.68 L-color

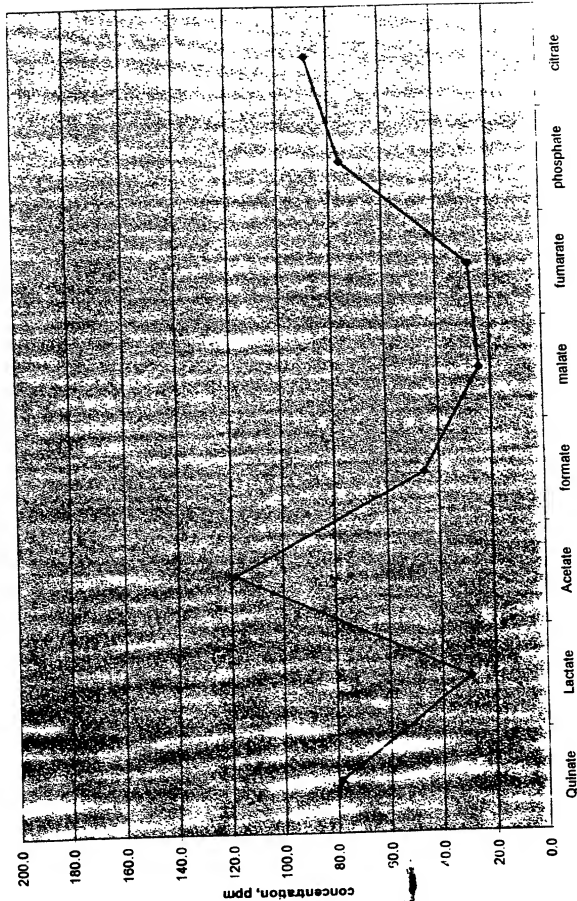
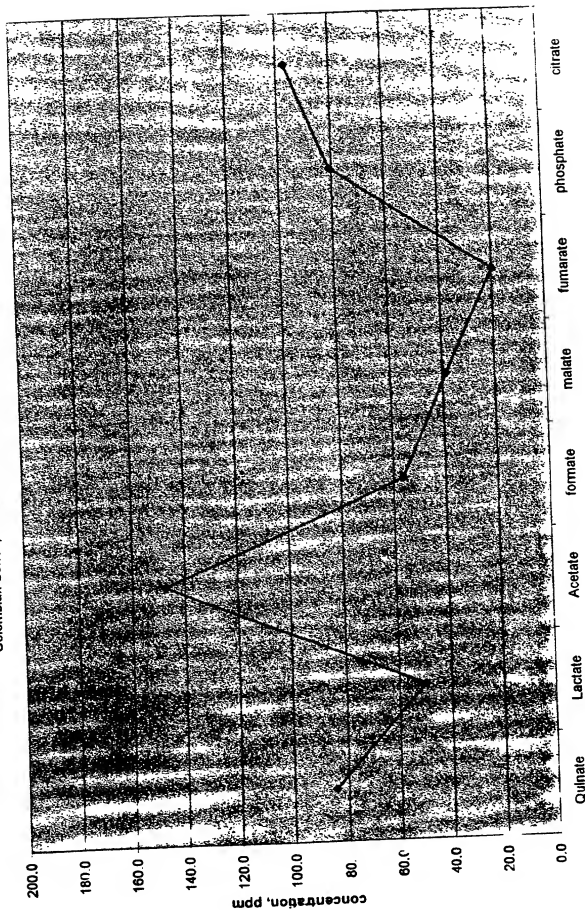


Fig. 1

Concentrations (ppm) of Acids in Coffee Brew
Colombian Coffee; Roasted 201 seconds to 12.1 L-color



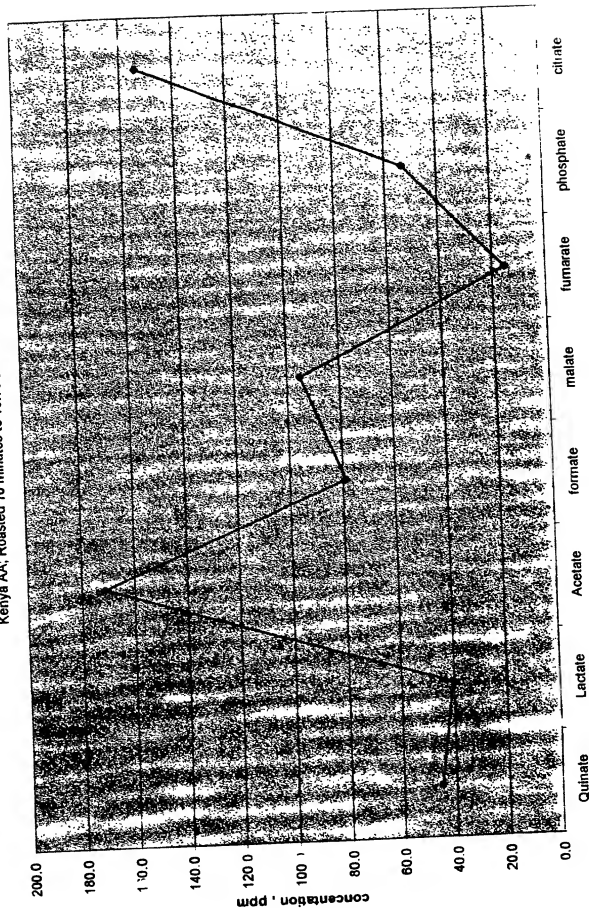
Case 8419M
Jerry Douglas Young, et al.
"Coffee Compositions With Stable Flavor Characteristics
and Method of Making"

Fig. 2

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Concentrations of Acids in Coffee Brew

Kenya AA; Roasted 10 minutes to 18.78 L-color



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 and Method of Making"
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Fig. 3

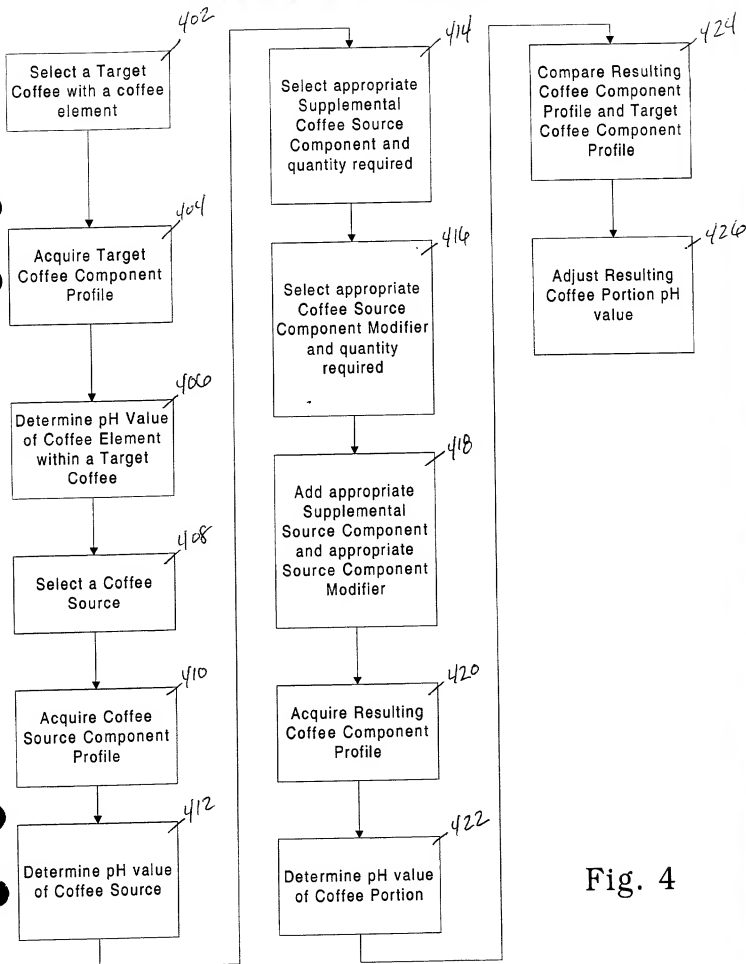


Fig. 4